

Technical Data Sheet

30510-250 CORAGUARD 2K PRIMER

DESCRIPTION

Two-component polyamide-cured modified epoxy primer with high adhesion and hiding power. Anticorrosive pigments protect against corrosion; suitable beneath topcoats where mechanical and corrosion resistance are required.

AREAS OF USE

- Steel structures
- Industrial plants
- Tanks and equipment
- Marine and offshore structures
- Prepared metal surfaces

COLOUR

Grey, White

PRODUCT PROPERTIES

Gloss	0 - 10 GU
Volume solids	75 ± 3
Density	1,40 ± 0,1
Theoretical coverage (m ² /kg)	10,70

MIXING INFORMATION

Hardener code: 32511

Mix ratio by weight: 8 / 1

Thinner: Epoxy Thinner

Thinner by weight: -

Thinning depends on application equipment and required dry film thickness. Use only the recommended thinner. Mix mechanically until homogeneous. For best homogeneity, condition the material above 15°C. Allow the mixed material to stand for at least 10 minutes before application and use within its pot life.

DRYING TIMES

Stage	5°C	20°C	60°C
Dust dry	30 - 60	15 - 30	-
Touch dry	2 - 4	45 - 60	-
Hard dry	12	1 - 2	1
Full cure	-	7 days	-

Drying times apply at the specified film thickness and below 85% relative humidity. Greater film thickness may extend drying time.

SURFACE PREPARATION

Steel: Remove oil, dirt and dust. Abrade the surface if the primer has exceeded its maximum overcoating interval. Previously painted surfaces: remove oil, grease, salts and other contamination. Wash salts and contaminants with high-pressure water. Abrade sound old coatings to improve adhesion. Remove loose and degraded coating mechanically to St 2-St 3 in accordance with ISO 8501-1; Sa 2, preferably Sa 2½, may be used where conditions require. For touch-up, the surface must be clean and dry; prepare to Sa 2½ and repair with the same coating.

STORAGE

Store in the original, tightly closed container at 10-35°C in a dry, enclosed and ventilated place, protected from direct sunlight. Day/night temperature variation should not exceed 10°C. If Component A is stored for more than 3 months, turn the container upside down during the next 3 months. Shelf life under these conditions: 6 months.

PACKAGING

Filling quantity: 24 kg